# **Evolving Supply Chains & Local Freight Flows:**

A GIS Analysis of Minnesota Cereal Grain Movement

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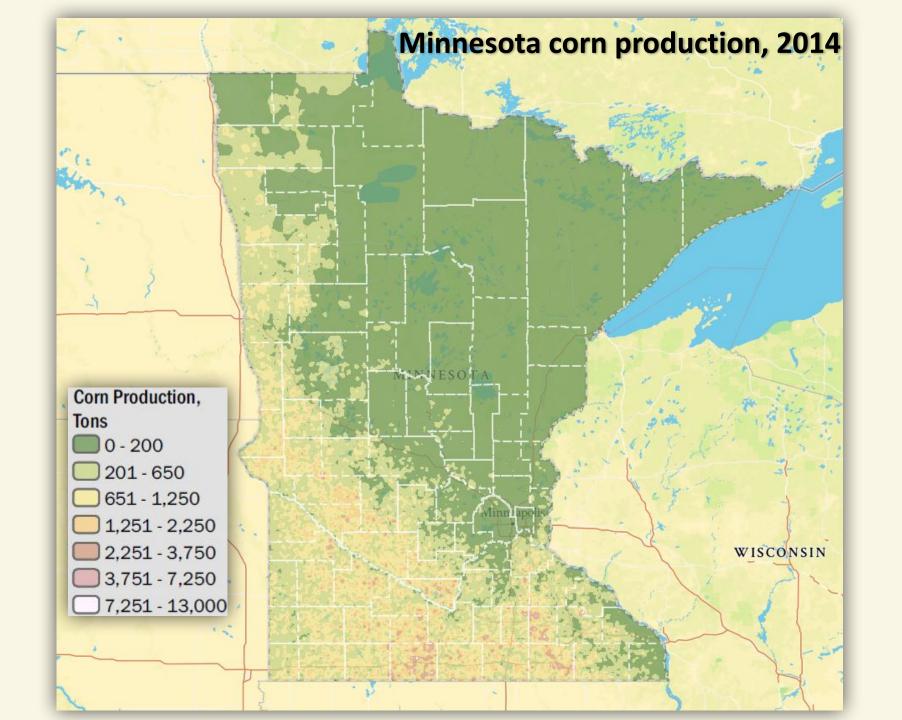
### Grain and the Minnesota Economy



#### **Quick MN grain facts**

- •340,000 state residents work in Minnesota's agriculture sector
- •28 percent of all freight on state roadways is grain-related
- Produced 43.2 million tons in corn,11.7 million in soybeans
- •\$5 billion in corn sales





### MNDOT looks to improving freight network



[There is a] need to recognize and adapt to evolving supply chain operations. Changing definitions of "value" have led modern supply chains to operate on a just-in-time schedule... This has changed the nature of the freight transportation system, increasing the need for resiliency and redundancy across all transportation modes and along the supply chain (MnDOT 2016: pg. 51)



#### So where does all that grain go?

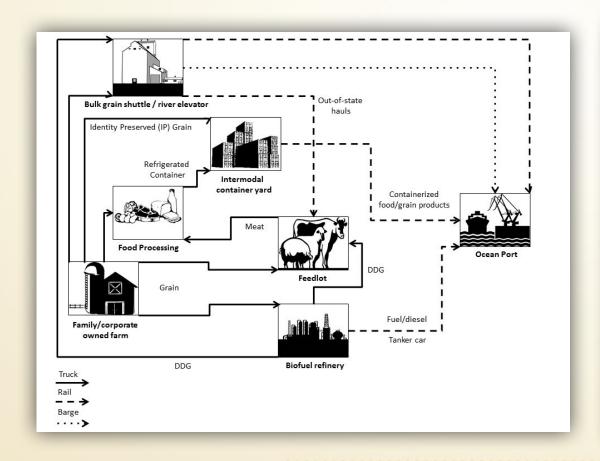


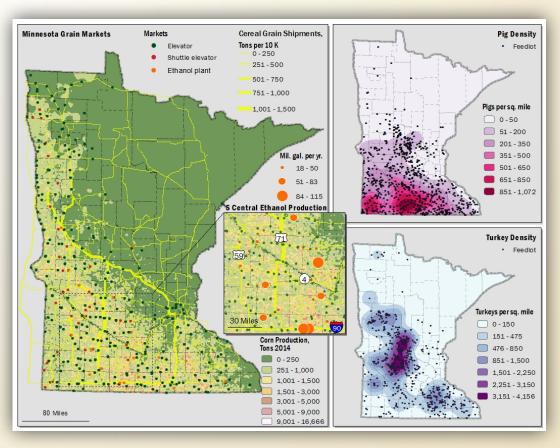


- Overview of the evolving grain supply chain
  - -A focus on roads
- •GIS and grain flow modeling
  - -Commodity-based approach
    - Visualizing disaggregated CFS data
    - Simulating county-level, producer behavior
- Informing strategic freight network investment decisions
  - -Value-added, grain-derived markets
  - -Multi-modal carriers (i.e., rail, barge)
  - –Load-weight restrictions
- Learn more at freighteconomyatlas.org!

### An evolving grain supply chain

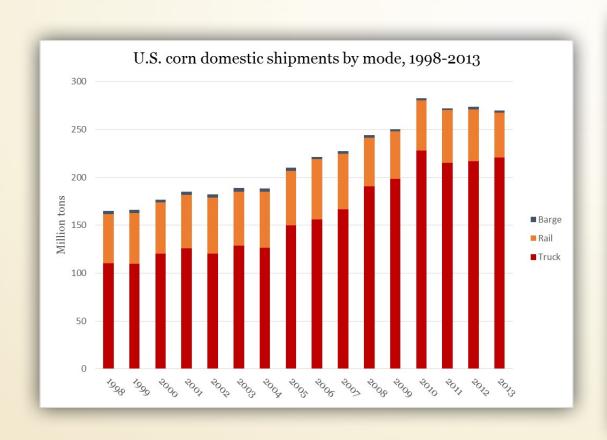






### Industry focus—Ethanol

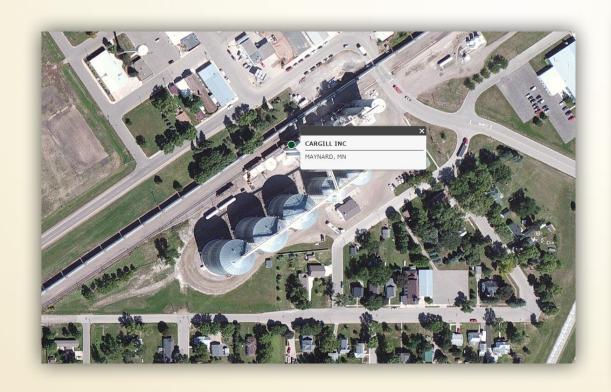


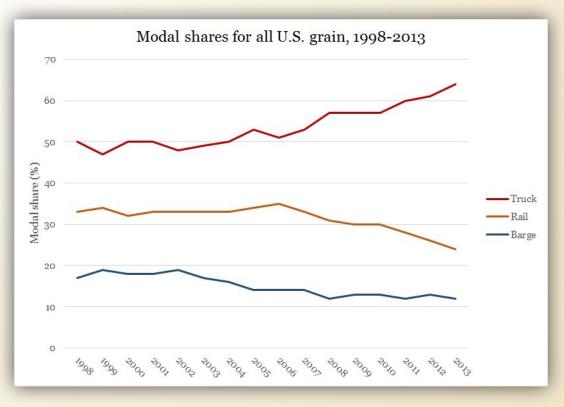




## Industry focus—Railroads







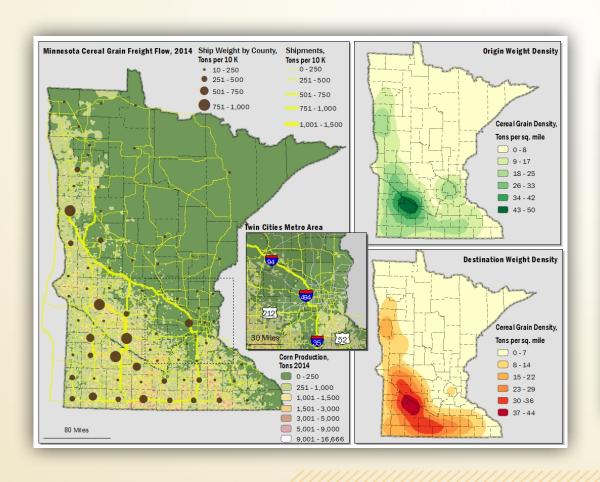


"In Minnesota and elsewhere, farmers are [trucking] more outputs over longer distances compared to the previous pattern where farmers would focus on short moves to local consolidation points and rail terminals"

(MnDOT 2016)

### Mapping grain flow—CFS Analysis







### Identifying grain related bottlenecks







## Mapping grain-flow a micro-level, optimized approach



Grain flow impact from Snake River
 Drawdown, East Washington

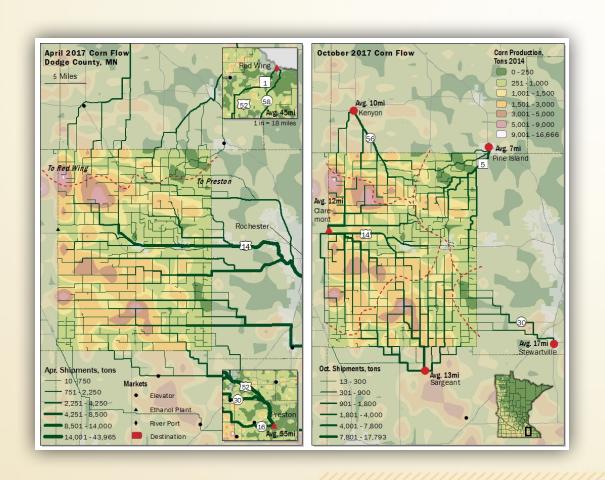
-E. Jessup & J. Ellis (1990)

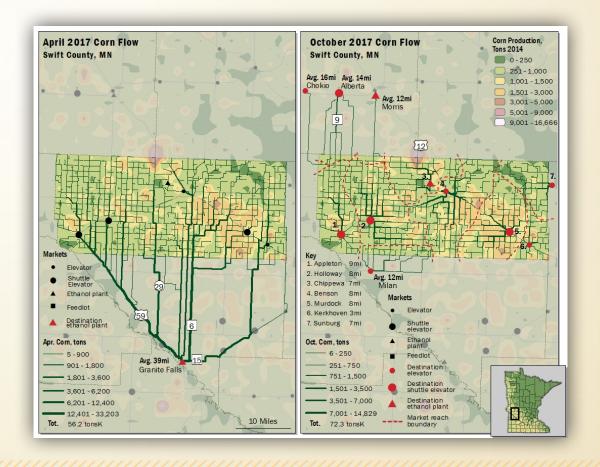
- Upper Great Plain's Transportation
  Institute (UGPTI) studies on North
  Dakota grain markets
- Canadian grain handling models
  - -S. Gleim & J. Nolan (2015)
  - -R. Lawrence, J. Nolan & R. Schoney (2016)

TRUCK TYPE	PROPORTIO N USED (%)	COST (PER TON- MILE)	PAYLOAD CAP. (TONS)	TARE WEIGHT (TONS)
TWO-AXLE SINGLE UNIT	9	0.052	11.25	4.75
THREE- AXLE SINGLE UNIT	34	0.041	14.80	8.20
FOUR-AXLE SINGLE UNIT	14	0.029	21.25	8.75
FIVE-AXLE SEMI	43	0.029	26.6	13.40
T France	$-\frac{\left(x_{o,d} * Cost_{t}\right)}{\left(x_{o,d} * Cost_{t}\right)}$	$* (W_o^m + N_t * T_t)$	$(are_t) + (x_{o,d} * t)$	$Cost_t * N_t * Tare_t$
$\sum_{t=1}^{Lxpense_{o,d}}$	$= \frac{\left(x_{o,d} * Cost_{t} * (W_{o}^{m} + N_{t} * Tare_{t})\right) + \left(x_{o,d} * Cost_{t} * N_{t} * Tare_{t}\right)}{Proportion_{t}}$			
Optimized pro where:	$fit_o^m = MAX(Inc$	ome <sup>m</sup> – Exper	$use_{o,d} \forall d$	
t = truck		)		
707 U.S	zin corn weight (to: number of trucks₁ =		oad) + 1)	
	$m=apr$ = $W_o^{m=apr}$			
100000000000000000000000000000000000000	$m = oct. = W_o^{m = oct} *$	Marie Control of the	Daniem=oct)	

### Modeling producer behavior







### Toward a more strategic freight network



- A focus on grain-derived, valueadded supply chains
- Expanding multimodal services
- Revisiting load-weight restrictions

